

Work Order ID 63792

Monday, November 15, 2010 8:29:46 AM

Page 1

Item ID: D206-559-013

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 11/12/2010 Start Qty: 5.00

Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10/11/15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9527

rev A

IIN-D206-559

rev K

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-559-013 CHG006

8/10/12/16

for BG 10-12-6
(5)

160

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10/12/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order.ID 63792

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

8 10/12/06



QC

Memo

0.00

Quality Control



180

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-559-
013 Location: _____

New A

10/12/07 (5)

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/07

mf
10-12-07

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NOTE: Date & initial all entries

Picklist Print

Monday, November 15, 2010 8:29:50 AM

Page 1

Work Order ID: 63792

Parent Item: D206-559-013

Parent Item Name: Bearpa



Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev: J 04.02.17 Blank size changed KJ/JLM
 IPP Rev: K 07-01-02 Was K10008 JLM
 IPP Rev: L 08-01-09 Added Step 2 JLM Verified By: EC
 IPP Rev: M 08-04-29 update seq. 8 and 12 DD verified by: EC
 IPP Rev: N 08-10-15 New Manufacturing Method JLM Verified
 By: EC IPP Rev G 10.10.04 per DSI9527 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A Bolt		Purchased	No			160	Each	410.0000	12	60		10/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		410				60			
					112314	410							
AN4-20A Bolt		Purchased	No			160	Each	466.0000	12	60		10/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		466				60			
					104016	266							
					115936	200							
AN960JD416 Washer	NAS1149D0463J	Purchased	No			160	Each	24.0000	24	120		11/16/289 10/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST300		24							
					113288	24							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Monday, November 15, 2010 8:29:50 AM

Page 2

Work Order ID: 63792

Parent Item: D206-559-013

Parent Item Name: Bearpaw.

Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 5.00

Required Qty: 5.00

D2182B

Manufactured No

160 f

393.2859 2.5 12.5

XS Rubber Cushion

Location

Loc Qty

Loc Code

ST410

393.28594

52649

43.28594

63413

350

(D2182B050) cut qty (6) at 5.00" as per dwg ***per

kit***

D2274

Manufactured No

160 Each

397.0000 12. 60

XS Radius Block

Location

Loc Qty

Loc Code

ST010

397

59108

4

61361

78

62658

315

D2432

Manufactured No

160 Each

3.0000 2 10

XS 206 (24") Bearpaw

Location

Loc Qty

Loc Code

ST495

3

52526

1

63279

2

D2438

Manufactured No

160 Each

179.0000 6 30

XS Lamp

Location

Loc Qty

Loc Code

ST456

179

60852

179

Monday, November 15, 2010 8:29:50 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Monday, November 15, 2010 8:29:50 AM

Page 3

Work Order ID: 63792

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 5.00

Required Qty: 5.00

D2529

Manufactured No

160

Each

481.0000

12

60

(57)



Washer



B58588 10/12/09

Sx5

Location

Loc Qty

Loc Code

ST017

481

61979

481

D2732

Manufactured No

160

f

28.6993

2.5

12.5



Rubber Extrusion



45 10/12/09

Sx5

Location

Loc Qty

Loc Code

ST412

28.699279

56516

28.699279

2.5

(D2732-050) cut qty (6) at 5.00" as per dwg ***per

kit***

MS21042L4

Purchased No

160

Each

2,556.000

12

60



Nut



10/12/09 (50)

Sx5

Location

Loc Qty

Loc Code

ST300

2556

113422

25

114523

8

115589

1423

115621

1100

60

Monday, November 15, 2010 8:29:50 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PARTS LIST (D206-559 REV. K) 32.7 PARTS LIST (ICA-D205-559 REV. 2)


Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT (WAS AN4-15A)
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER (OR NAS1149D0463J)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER (OR AN960JD416)
2		2					QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 10.06.30
CERT. NO.: SH92-17
ISSUE NO.: 7

DESIGN	gp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	gp		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9527	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
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